

# PALLET LEVELLER PL 2002

## - User Manual



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# PALLET LEVELLER

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## 1 Introduction

The pallet leveller PL 2002 is a simple machine that will automatically maintain a load at the ideal height for manual loading and unloading. If a palletized load is placed on the unit, the unit gradually rises as boxes or parts are removed. This automatically maintains the top of the load at the correct working height.

The unit may also be used for the reverse application. An empty pallet may be placed on the PL 2002. The unit gradually lowers as boxes or parts are added. Again, this keeps the top of the load at the correct height. Complete pallets may be loaded or unloaded using a stacker or fork lift. See section 4 *Operation*, page 13.

Before you start using your EdmoLift product, it is important for you to read and understand the contents of this user manual in its entirety. If you are not sure of the proper procedure to be followed, please call EdmoLift for more information.

The user manual contains important safety and maintenance information, and describes potential problems that may arise during use. The user manual is also intended to teach you about the product's functions and properties and how to best care for and use it.

Print the user manual and then always keep it with the product, as you may need important information regarding the product's use, safety and maintenance. It is also possible to obtain information at [www.edmolift.com](http://www.edmolift.com). Please be sure that this manual is available to anyone who uses or services the product.

All information, images, illustrations and specifications are based on the product information that was available at the time when this user manual was published. Images and illustrations found in the user manual are typical examples, and they are not intended to be exact representations of various parts of the product. We reserve the right to make changes to the product without prior notice.

PL 2002 products may be used in a wide variety of industrial settings. The instructions in this manual are not necessarily all-inclusive, as EdmoLift cannot anticipate all conceivable or unique situations.

This user manual is not intended to be or to create any other warranty, expressed or implied, including any implied warranty of merchantability or fitness for a particular purpose, all of which are hereby expressly excluded. As set forth more specifically in the product warranty, EdmoLift's obligation under that warranty is limited to the repair or replacement of defective components, which shall be the buyer's sole remedy, and EdmoLift shall not be liable for any loss, injury, or damage to persons or property, nor for any direct, indirect, or consequential damage of any kind resulting from the PL 2002 product.

### 1.1 Technical Support

If you need support or service, please contact your EdmoLift sales representative. Always state the serial number and machine type according to the machine label, which is usually placed on the crossmember at the lower arm mountings.

### 1.2 Spare Parts and Accessories

Visit [www.edmolift.com/installation](http://www.edmolift.com/installation) for more information, and then contact your EdmoLift sales representative.

### 1.2.1 General

Only EdmoLift original spare parts may be used. The use of other parts will invalidate the product warranty. EdmoLift will not be responsible for equipment failures resulting from the use of incorrect replacement parts or from unauthorized modifications to the product.

EdmoLift stocks all spare parts for standard products. It may sometimes be appropriate for you to procure certain recommended spare parts for your own stock. We are happy to suggest the appropriate stock with regard to the current circumstances.

### 1.2.2 Ordering

When ordering spare parts, always state the serial number and machine type according to the machine label. The machine label is normally located on the crossbeam at the lower arm attachments.

State the spare part's article number according to the available spare part information at [www.edmolift.com/installation](http://www.edmolift.com/installation) and enter the desired quantity.

Parts are shipped subject to the following terms:

- Returns only with the approval of our after-sales department.
- Payment terms as per quoted from EdmoLift.

Parts replaced under warranty are on a 'charge-credit' basis. We will invoice you when we ship the replacement part, then credit you when you return the worn or damaged part, and we verify that it is covered by our warranty. Labor is not covered under warranty for parts orders.

## 1.3 Recycling

This product is made from recyclable materials or from materials that can be reused. Specialist companies deal with products at the end of their service life, dismantle them and utilise the materials that can be recycled.

When disposing of the product's parts, local environmental legislation must be followed. The waste materials are taken to the local recycling station and sorted according to local instructions for each type of waste.

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#### Note:

Packaging is handled according to local regulations.

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## 1.4 Warranty

This product comes with a warranty according to the applicable agreement, which is stated on the order specification. The warranty covers material and manufacturing defects that arise during the warranty period in the event of normal use.

**For example, the warranty does not cover:**

- Normal wear and tear.
- Faults caused by inadequate maintenance.
- Faults caused by incorrect or negligent use.

Warranty repairs must first be approved by EdmoLift AB. Repairs must then be carried out by EdmoLift AB or a contracted partner, or as agreed with your EdmoLift sales representative.

### **1.4.1 Returns**

Always contact EdmoLift AB or an EdmoLift sales representative in the event of returns to obtain a complaint number, which must be marked on the dispatch along with your name, address and telephone number.

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**Note:**

Returns without a return number will be destroyed upon receipt.

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Worn, damaged or unusable parts must be returned within 30 days of receipt of the replacement part, if the fault is considered to be covered by the warranty.

## **1.5 Responsibility of Owner and User**

### **1.5.1 Inspection and Maintenance**

The product shall be inspected and maintained in proper working order in accordance with EdmoLift's user manual.

### **1.5.2 Removal from Service**

Any product not in safe operating condition such as, but not limited to, excessive leakage, missing rollers, pins, or fasteners, any bent or cracked structural members, cut or frayed pneumatic lines, damaged or malfunctioning controls or safety devices, etc. shall be removed from service until it is repaired to the original manufacturer's standards.

### **1.5.3 Deflection**

It is the responsibility of the user/purchaser to advise the manufacturer where deflection may be critical to the application.

### **1.5.4 Repairs**

All repairs shall be made by qualified personnel in conformance with EdmoLift's instructions.

### **1.5.5 Operators**

Only trained personnel and authorised personnel shall be permitted to operate the PL 2002.

### **1.5.6 Before Operation**

Before using the product, the operator shall have read and/or had explained, and understood, the manufacturer's operating instructions and safety rules. The operator shall also have inspected the product for proper operation and condition. Any suspect item shall be carefully examined and a determination made by a qualified person as to whether it constitutes a hazard. All items not in conformance with EdmoLift's specification shall be corrected before further use of the equipment.

### **1.5.7 During Operation**

The product shall only be used in accordance with this user manual. Do not overload. Ensure that all safety devices are operational and in place.

### **1.5.8 Modifications or Alterations**

Modifications or alterations to any EdmoLift industrial positioning equipment shall be made only with written permission from EdmoLift.

## 2 Safety Regulations

### 2.1 General

It is important for you to read and follow the instructions and safety precautions contained in this user manual before you start using the product.

The PL 2002 product has been carefully designed to be as safe as possible for operators and service workers. If you take a few common-sense precautions, you will be able to use the product safely.

The safety of all persons operating, maintaining, repairing, or in the vicinity of this equipment is of paramount concern. PL 2002 is a powerful machine with moving parts, and is capable of causing personal injury if proper precautions are not taken. Therefore, throughout this manual, certain hazards have been identified which may occur in the use of the machine, and there are appropriate instructions or precautions which should be taken to avoid these hazards. In some cases, there are consequences which may occur if instructions or precautions are not followed.

EdmoLift AB is not responsible for personal injury or damage to the product or property that arises as a result of the user or some other person failing to follow the recommendations, warnings and instructions set out in this user manual. EdmoLift AB is not responsible for accidents or injuries as a result of someone failing to demonstrate good judgment.

### 2.2 Pay Attention!

In the user manual the following safety alert symbols and signal words appear, which are intended to alert you to conditions that may lead to unwanted problems, incidents, personal injuries or damage to the product, etc.

#### 2.2.1 Safety Alert Symbols

A symbol which indicates a potential personal injury hazard. It is composed of an equilateral triangle surrounding an exclamation mark. The safety alert symbol shall not be used to alert persons to property-damage-only accidents.



For use with **DANGER** signal word  
(Red background)



For use with **WARNING** signal word  
(Orange background)



For use with **CAUTION** signal word  
(Yellow background)

Figure 1. Safety Alert Symbols

## 2.2.2 Signal Words

A signal word is a word or words that designate a degree or level of hazard seriousness. The signal words for product safety signs are 'DANGER, WARNING and CAUTION'. Below is each signal word along with their definitions referenced directly from ANSI Z535.4.



(Red Background)

**DANGER** indicates a hazardous situation which, if not avoided, will result in death or serious injury.



(Orange Background)

**WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury.



(Yellow Background)

**CAUTION**, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



(Blue Background)

**NOTICE** is used to address practices not related to personal injury.

*Figure 2. Signal words*

## 2.3 Maximum Permitted Air Pressure



When the pallet leveller is unloaded, with the turntable in its highest position, the maximum allowed air pressure in the system is 2.1 bar.

Recommended air pressure in the system depends on the load. The air pressure in the system must not exceed the maximum permitted 4.5 bar at any time. Higher air pressure than allowed can lead to failure of the pneumatic control system, which in turn leads to serious injury.

## 2.4 Maintenance



Never try to service the machine without carefully reading the maintenance part of this user manual. Otherwise severe personal injury may result.



Regular inspection, maintenance and cleaning is important to maintain low maintenance costs, a high level of safety as well as a long service life for the product.

## 2.5 Labels and Markings

### WARNING

Be sure that all of the labels are in place, and are visible to the operators. Never paint over the labels. If any of the labels are missing, please contact EdmoLift for replacements. **The safety labels help to protect your workers.**

## 2.6 Prior to Use

### WARNING

Before each shift, check that the product is in good working order and that all safety devices are intact. Any faults must be rectified before the product is used.

The operator must have a clear view of the pallet leveller and the work area during operation. Risk of personal injury.

## 2.7 Operation

### 2.7.1 General

#### WARNING

This product should only be used by authorised trained personnel for its intended use. Remember that you, as the user, have responsibility for anyone being injured!

The product must not be overloaded, this can cause a risk of accidents resulting in personal injury and/or property damage.

During inspections, service and repairs, there must be no load on the turntable, it must be unloaded.

#### WARNING

Stay clear of the turntable when it is moving. As the pallet turns, a part of the load may rotate around and hit you. Never turn the load when anyone is standing beside the product.

#### WARNING

Do not try to use this product with damaged or broken pallets. Broken pallets may have boards or nails which hang down below the main part of the pallet. As the pallet is turned, these boards or nails may catch on the frame of the product. This can cause the pallet to stop turning suddenly, causing the load to shift. You may be injured, and the product may be damaged. The boards or nails on the bottom of the pallet should not extend down more than 3 mm.

## 2.7.2 Transporting Passengers



This product is not designed to carry people on the turntable. Never sit or ride on the turntable or operate the product if anyone is on it.

## 2.7.3 Protective Equipment



Wear safety shoes and other necessary protective equipment that is required by the work duties.

## 2.7.4 Centre of Gravity



Always try to evenly distribute the load on the turntable in order to avoid instability. Avoid loads that extend outside the turntable and always make sure that the load is firmly positioned. Never operate the product if the load is off center. The load may shift, and you may be injured and/or the product/property can be damaged.

## 2.7.5 Surroundings



The standard version of the product is designed for indoor use in environments with normal humidity. The product has an operating temperature of -18 °C to +49 °C.

When working close to machines there are usually crushing risks. Observe caution, risk of personal injury and property damage.

Never let the moving parts come into contact with surrounding objects. Ensure that applicable regulations and norms regarding safety distances are met.

EdmoLift products are not insulated against electrical currents and do not give any protection against contact with live objects and cables.



Keep the area around the product clean. Do not allow any dirt, debris, spilled oil, or excess grease to collect. These materials may cause you to slip while the product is operating, and you may be injured.

### 3 Technical Data

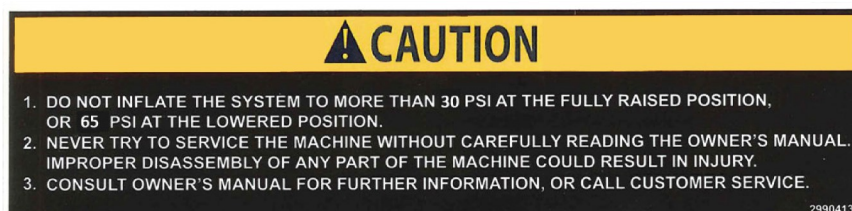
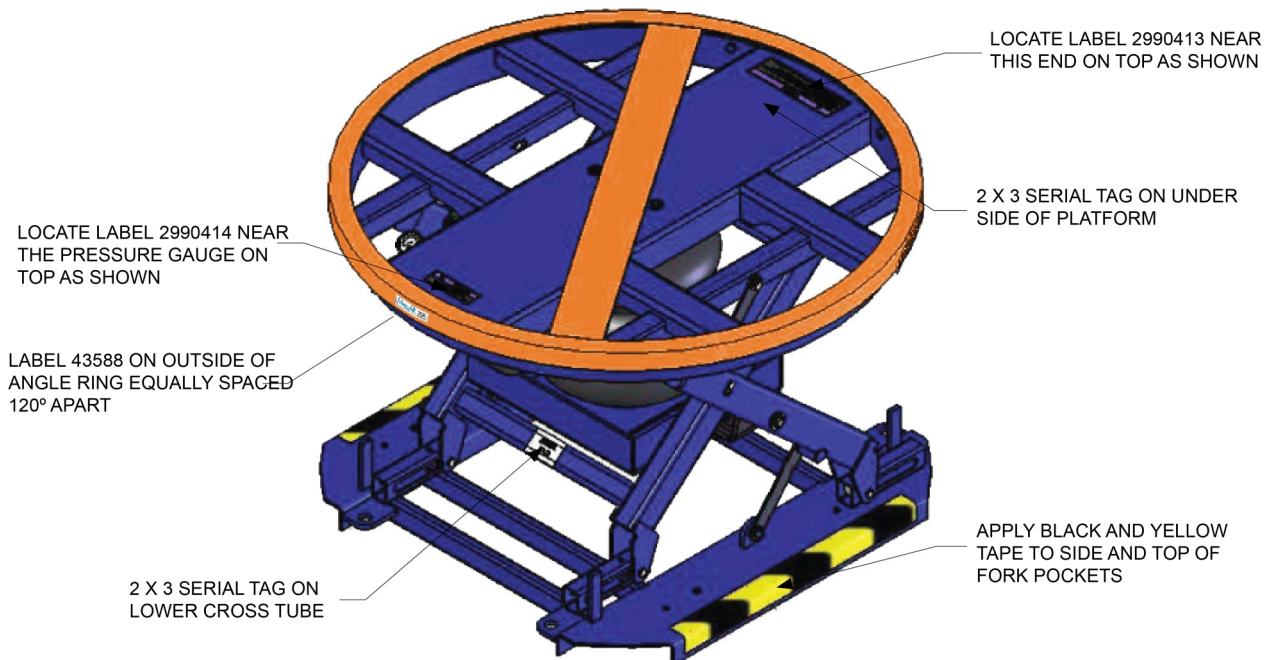
For technical specifications, see the table:

|                                        |                                         |
|----------------------------------------|-----------------------------------------|
| Load capacity                          | 150-2000 kg                             |
| Load size, mm                          | 1270 wide x 1270 long x 1829 high (max) |
| Base frame                             | 914 x 914 mm                            |
| Compressed height                      | 241 mm                                  |
| Extended height                        | 705 mm                                  |
| Air source                             | 5.5 bar                                 |
| Maximum system air pressure (unloaded) | 2.1 bar                                 |
| Maximum system air pressure (loaded)   | 4.5 bar                                 |
| Safety relief valve setting            | 8.6 bar                                 |
| Rotating ring, outer diameter          | 1110 mm                                 |
| Rotating ring, inner diameter          | 1032 mm                                 |
| Shipping weight                        | 220 kg                                  |
| Operating environment                  | Indoor                                  |
| Operating temperature                  | -18 °C to +49 °C                        |

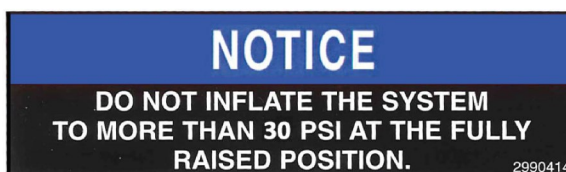
## 4 Operation

### 4.1 Prior to Use

Ensure that the product is labeled according to the following:



Label 2990413\*



Label 2990414\*

\*1 PSI = 0.06895 bar



Label 43588

Figure 3. Labels

**⚠ WARNING**

Ensure that all of the labels are in place, and are visible to the operators. Never paint over the labels. If any of the labels are missing, please contact EdmoLift for replacements. **The safety labels help to protect your workers.**

**⚠ WARNING**

This product should only be used by authorised trained personnel for its intended use. Remember that you, as the user, have responsibility for anyone being injured!

The product must not be overloaded, this can cause a risk of accidents resulting in personal injury and/or property damage.

During inspections, service and repairs, there must be no load on the turntable, it must be unloaded.

**⚠ WARNING**

Stay clear of the turntable when it is moving. As the pallet turns, a part of the load may rotate around and hit you. Never turn the load when anyone is standing beside the product.

**⚠ WARNING**

Do not try to use this product with damaged or broken pallets. Broken pallets may have boards or nails which hang down below the main part of the pallet. As the pallet is turned, these boards or nails may catch on the frame of the product. This can cause the pallet to stop turning suddenly, causing the load to shift. You may be injured, and the product may be damaged. The boards or nails on the bottom of the pallet should not extend down more than 3 mm.

## 4.2 Loading Manually

Add boxes or parts until the pallet is full. The pallet leveller will gradually lower the pallet until it reaches the bottom.

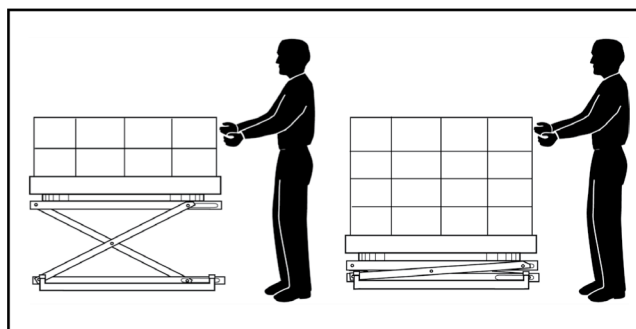


Figure 4. Loading manually

### 4.3 Removing Loads Manually

Remove boxes or parts until the pallet is empty. The pallet leveller will gradually raise the pallet.

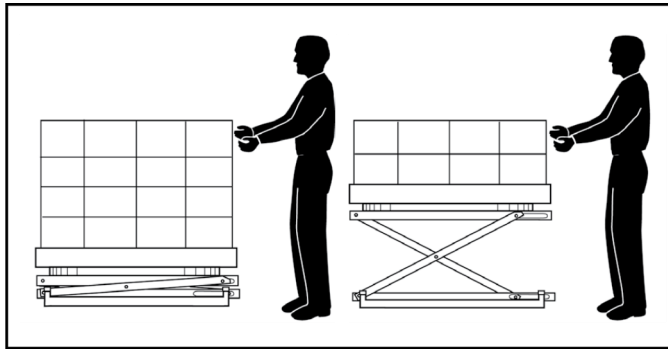


Figure 5. Removing loads manually

#### **WARNING**

Ensure that loading and unloading of the pallet leveller is done in even layers. Loading or unloading a load on only one side may cause the load to tip over and you may be injured. This can also damage the product.

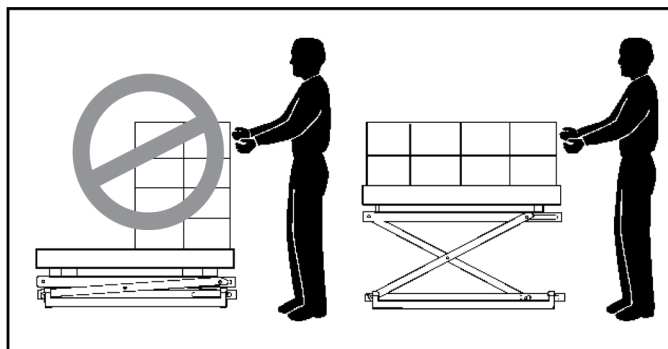


Figure 6. Warning - load in even layers

### 4.4 Operating Safely - Manual Use

1. Never push the load off of the side of the pallet leveller. If you do this, the frame of the product may jump upward.
2. Never use the product when anyone is sitting or riding on the turntable.
3. Do not try to use this product with damaged or broken pallets. Broken pallets may have boards or nails which hang down below the main part of the pallet. As the pallet is turned, these boards or nails may catch on the frame. The pallet may stop turning suddenly and this can cause the load to shift. You may be injured and the product may be damaged. If the boards or nails on the bottom of the pallet extend down more than 3 mm, they will interfere with the turning action.
4. Stay clear of the turntable when it is moving. As the pallet turns, a part of the load may rotate around and hit you.
5. Keep the area around the product clean. Do not allow any dirt, debris, spilled oil, or excess grease to collect. These materials may cause you to slip while the product is operating and you may be injured.

## 4.5 Loading with a Fork Lift

1. Place the load on the turntable, then lower the fork lift. Before removing the load, be sure the pallet leveller is carrying the weight, not the fork lift.
  - Lower the load until the airbag on the pallet leveller is fully compressed.
  - Be sure the forks on the lift are clear of the inside of the pallet.

### WARNING

If you skip these steps under point 1, the load may drop suddenly when you remove the fork lift. You may be hurt or the product or load may be damaged.

### WARNING

Never drop the load on the turntable. If you do this while the turntable is moving, the load may shift. You may be injured or the product may be damaged.

2. Be sure the load is centered on the turntable.

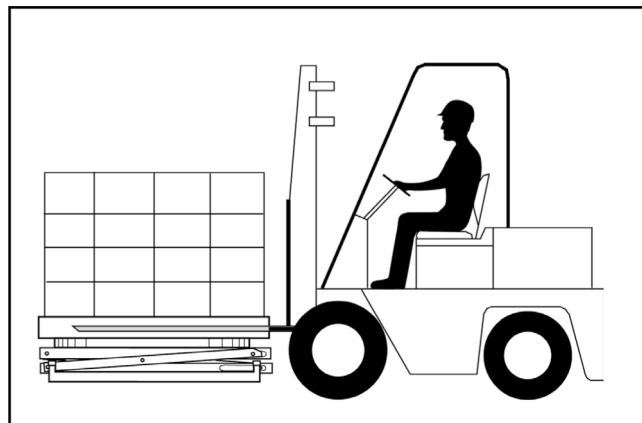


Figure 7. Loading with a fork lift

### WARNING

If the load is off-center, it may shift when the turntable is turned. You may be hurt or the product or load may be damaged.

## 4.6 Unloading with a Fork Lift

1. Insert the forks into the pallet, and lift the pallet clear of the top of the pallet leveller.
  - Be sure the pallet clears the top of the turntable before you move the fork lift.

**WARNING**

If you skip these steps under point 1, the product may jump up suddenly when you remove the pallet. You may be hurt or the product or load may be damaged.

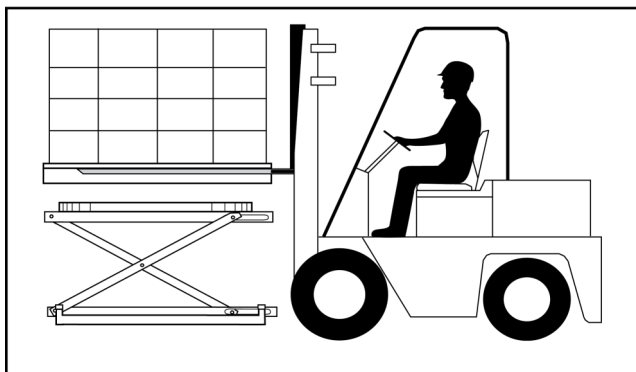


Figure 8. Unloading with a fork lift

## 4.7 Moving the Pallet Leveller PL 2002

**CAUTION**

Do not move the pallet leveller while it is loaded. This will damage the base frame of the product. The pockets on the base frame are designed to support an unloaded pallet leveller, but cannot support any extra weight.

1. Remove any load from the top of the pallet leveller.
2. Insert the forks into the pockets in the base frame.

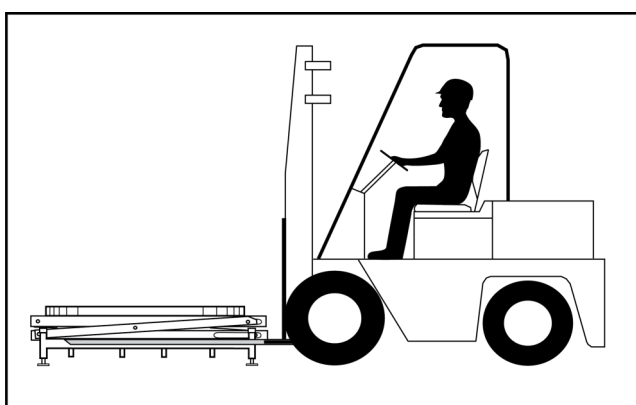


Figure 9. Moving the pallet leveller

## 5 Maintenance

### 5.1 Regular Routine Maintenance

Every 90 days :

- Check for loose hardware and signs of excessive wear.
- Check to be sure that the pallet leveller is placed on a firm level surface.

### 5.2 Setup Procedures

1. The pallet leveller must be properly installed according to the installation section of this manual.
2. With no load on the product use shop air or an air compressor to pressurize the air actuation system to the required initial pressure. The product is equipped with an air pressure gauge and an air manifold valve that includes a valve stem, a manual relief knob, and a safety relief valve. Add air to the actuator system through the valve stem, and release air from the system by loosening the manual relief valve.
3. Gradually load the pallet leveller to 75% of the setup capacity, up to 1500 kg maximum. Check to see if the product is fully compressed. If not, turn the manual relief knob to slowly bleed air out of the system until the turntable reaches minimum, fully compressed height; then tighten the manual relief knob. The setup procedure is now complete and the pallet leveller is ready for use.
4. If a different load is to be handled, or if the operator prefers a higher or lower loading/ unloading position from that of the standard setup, add air to, or bleed air from the actuation system to achieve the necessary height. The air pressure should never be more than 2.1 bar when the product has no load on it.

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#### Note:

The actuation system of the PL 2002 contains captive air much like an automotive tire and will lose small amounts of air over time. Therefore, air may have to be occasionally added to the system to compensate for the loss.

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### 5.3 Quick Setup

If you do not know or cannot estimate the weight of the pallet load to be handled, use the following instructions:

With no load on the pallet leveller, pressurize the actuation system to 2.1 bar. Place about half of the pallet load onto the product, then slowly bleed air from the system using the manual relieve knob until the pallet reaches the most convenient height for the operator to continue loading the pallet.

## 6 Installation

### 6.1 Unpacking the Product

1. Before you start to install the product, check for local codes and ordinances that may apply. It is your responsibility to obtain any necessary permits.
2. Please read all of these instructions carefully. Be sure to read and understand all of the warnings.
3. Inspect the shipping pallet carefully for any damage which may have affected the product. If you see signs of damage, notify the shipper immediately. Also make a note of this on the shipping papers that you are asked to sign.
4. Choose the place where you want to set the product. It is very important that the PL 2002 be located on a smooth and flat surface. Check the floor surface carefully and make sure that it is free of all loose debris and dirt.

#### **WARNING**

The product is attached to the skid using metal bands. These bands are under high tension. The edges are sharp. Wear safety glasses and gloves when you handle or cut the banding.

5. Remove the metal banding that secures the product to the pallet. Remove all packing material. Shift the product to the floor. Support the base as you do this.
6. Check to see that the base frame of the product is sitting firmly on the floor. Try to move or rock the frame of the product. The base frame should be stable, and should not move. Check to see that the base frame is level. If any part of the base frame is more than 13 mm out of level in relation to any other part, reposition to a flatter, more level surface area.
7. If you have any questions about the steps in the installation process, please call EdmoLift.

### 6.2 Setup and Instructions

The PL 2002 can be setup to handle pallet loads of any weight within the product's capacity range. Load capacity depends on the initial actuator pressure. The actuator pressure can be set from 0.49 bar to 2.1 bar when the pallet leveller is unloaded and maximum 4.5 bar when the pallet leveller is loaded, to achieve capacities ranging from approximately 150 kg to 2000 kg. Once air is inflated into the product's air actuation system, a corresponding load capacity can be set. The product will then lower or rise as the load is being added or removed from the product, and thus works as an automatic pallet leveller. A rule of thumb for setting up the product is that the amount of air inflated into the air actuator should allow the product to be lowered to its compressed height with load equal to 75% of the set capacity (including the weight of the pallet).

**SETUP REFERENCE TABLE**

| Capacity kg                                 | <320 | 450  | 680  | 900 | 1100 | 1350 | 1600 | 1800 | 2000 |
|---------------------------------------------|------|------|------|-----|------|------|------|------|------|
| Capacity kg x 75 %                          | -    | 340  | 510  | 650 | 850  | 1020 | 1190 | 1360 | 1530 |
| Initial Pressure (bar)<br>(no load on unit) | 0.49 | 0.76 | 1.24 | 1.8 | 2.1  | 2.1  | 2.1  | 2.1  | 2.1  |

### 6.2.1 Filling Up and Checking Air Pressure

Use the valve stem to fill up the air pressure in the system.

Check the air pressure by reading the pressure on the air pressure gauge.

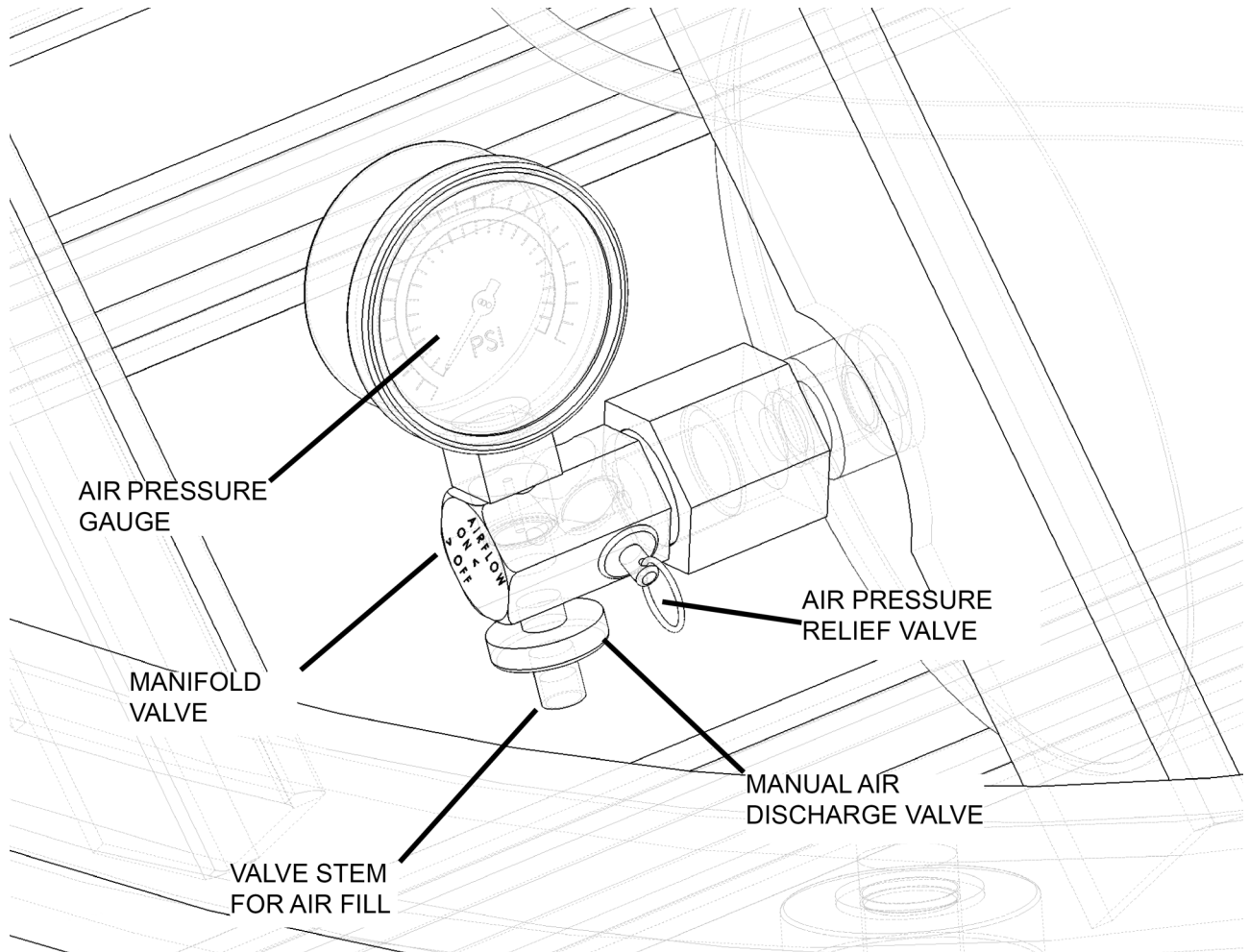


Figure 10. Filling up and checking the air pressure

## 7 Troubleshooting

| Problem                                      | Possible cause                                          | Check this                                                                 |
|----------------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------|
| The product lowers too easily (too early)    | Not enough air pressure                                 | See setup procedure on page 18                                             |
| The product does not lower enough (too late) | Too much air pressure                                   | See setup procedure on page 18                                             |
| The top of the product rotates away from you | The base frame of the product may not be level          | Move the product to a level surface or install the optional levelling feet |
| Excessive "rumble" when the product operates | Wear or lack of lubrication to bearings under turntable | Remove the turntable, replace the bearings                                 |
| Wear on underside of turntable               | Normal condition caused by wear-hardening of metal      | No repair necessary                                                        |

## About EdmoLift

EdmoLift is one of the world's largest manufacturers of scissor lift tables, pallet handling products and tools for material handling. We have been supplying lift tables and material handling solutions successfully for more than 60 years.

Our largest customer category comprises industrial companies, although our lifting solutions can also be found within distribution, healthcare, service and retail.

Our business concept focuses on being the most affordable supplier on the market. EdmoLift will also supply added value and high quality, to ensure that our products will meet various demands, provide the best functionality and last over time. Our products are mainly sold through dealers and subsidiaries in more than 60 countries around the world.

EdmoLift was established in 1964 by Torbjörn Edmo. The company is based in the beautiful municipality of Härnösand in Sweden's High Coast area, where we have modern premises for production, development, sales and service. Our experienced and knowledgeable staff can provide rapid responses and a high level of service.

Our goal is to offer the best, most ergonomic and cost-effective solution for your lifting and handling needs.

World class from Sweden!

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Jägaregatan 11  
SE-871 42 Härnösand  
SWEDEN

Tel: +46 (0)611-36 87 00  
E-mail: [b2b@edmolift.se](mailto:b2b@edmolift.se)

[www.edmolift.com](http://www.edmolift.com)